

FIG. 16

400
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DISPOSE ON SECOND SURFACE ONE OR MORE DEPOSITS OF COHESIVE LONGITUDINALLY ALONG AND ADJACENT EACH LENGTHWISE EDGE OF PAPER PLY AND ONE OR MORE DEPOSITS OF COHESIVE TRANSVERSELY ALONG AND ADJACENT EACH WIDTHWISE EDGE OF PAPER PLY 418

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DISPOSE ON SECOND SURFACE ONE OR MORE DEPOSITS OF COHESIVE TRANSVERSELY AND ADJACENT TO CROSS FOLD PERFORATIONS 420

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FOLD PAPER PLY ALONG CROSS FOLD PERFORATIONS TO MATE BACK SURFACE AND TO ALIGN LINES PERFORATIONS AND COHESIVE DEPOSITS 422

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FOLD PAPER PLY ALONG FOLD ASSIST LINES TO ALIGN PERFORATIONS AND COHESIVE DEPOSITS AND TO FORM ONE OF A Z-FOLD, C-FOLD, V-FOLD AND DOUBLE PARALLEL-FOLD ASSEMBLY 424

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PRESSURE SEAL FOLDED ASSEMBLY TO BIND DEPOSITS OF COHESIVE 426

FIG. 16A

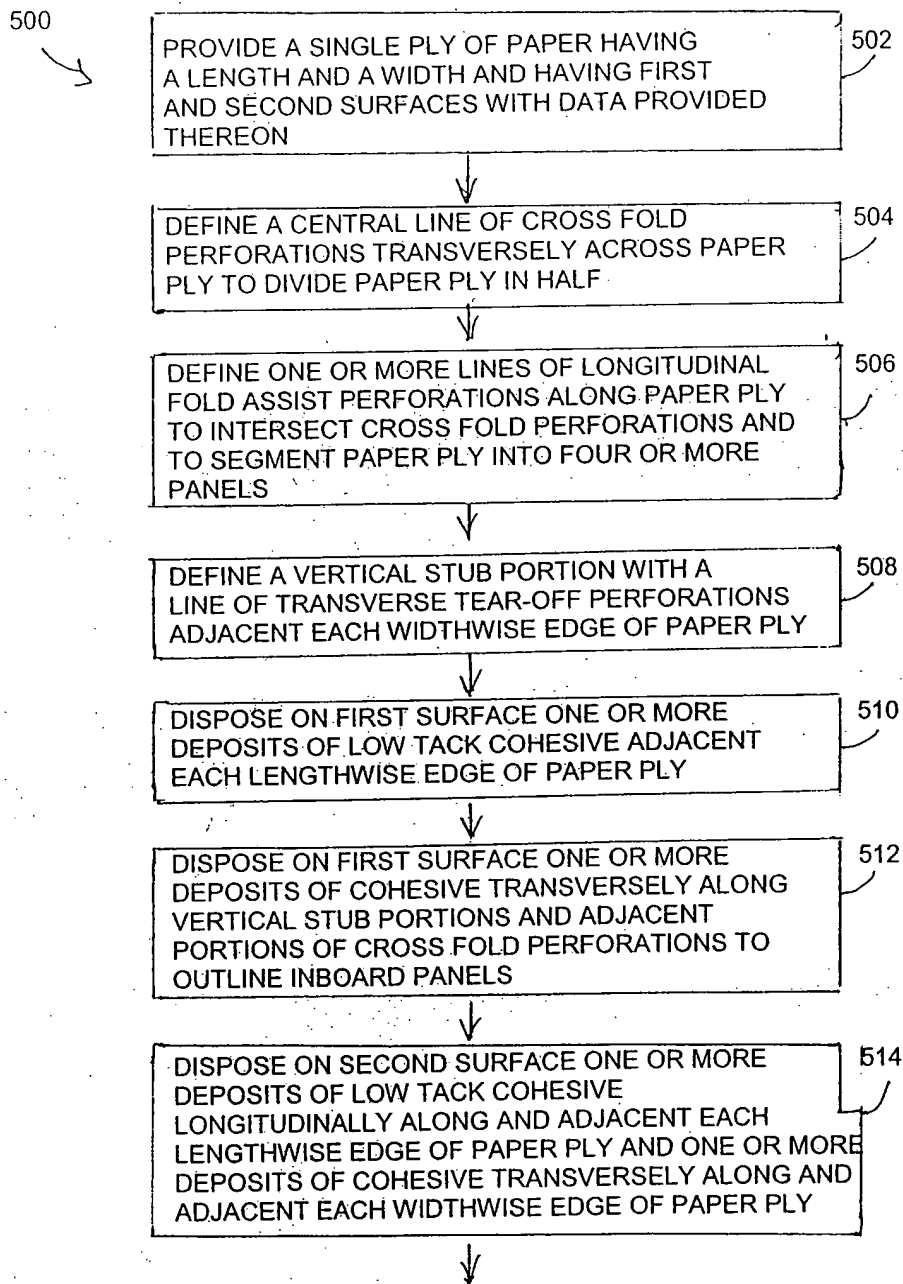


FIG. 17

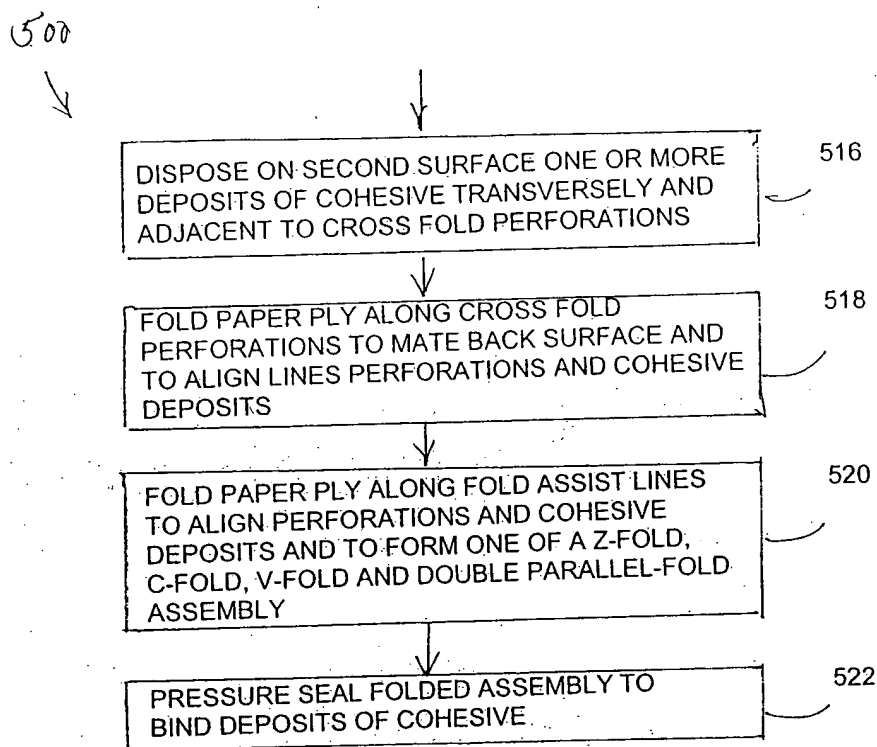


FIG. 17A